



**ARMAX**

# SS982HP FK

FORD FACTORY FLARE - TEMPLATE KIT  
Suits: Ford PX-MkI, PX-MkII & PX-MkIII Ranger (All Models)  
2.2L & 3.2L TDCi Diesel (P4AT & P5AT Engines)  
2.0L Bi-Turbo Diesel (YN2S Engine)



01/07/2019

## Parts List

ITEM	PART NO.	DESCRIPTION	QTY
1	680-017-650	TEMPLATE - FLARE (Suits: PX-MkII onwards)	1
2	680-017-750	TEMPLATE - FLARE (Suits: PX-MkI)	1
3	680-953-060	RUBBER EDGING - 10mm x 6.5mm x 550mm	1



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## Installation Guide

Fitment to:

- Right Hand Side

Fitting Time:

- 30min

Special Tools:

- Body Saw (Reciprocating)
- Die Grinder
- Files
- Masking Tape
- Loctite 406 instant adhesive

1

Choose the correct flare template for the vehicle.

Using a sharp knife cut the perforated sections and remove the template from the cardboard outer.

**Note:**

**PX-MkI Flare Template.**

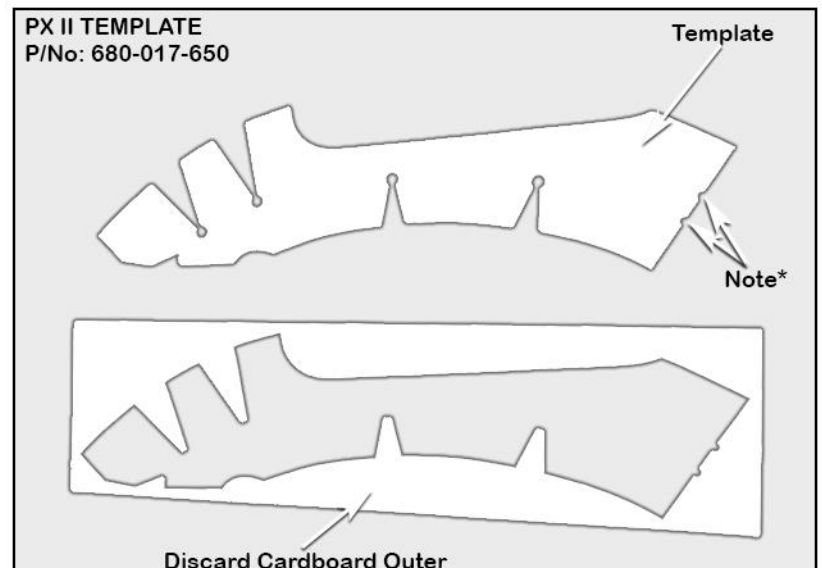
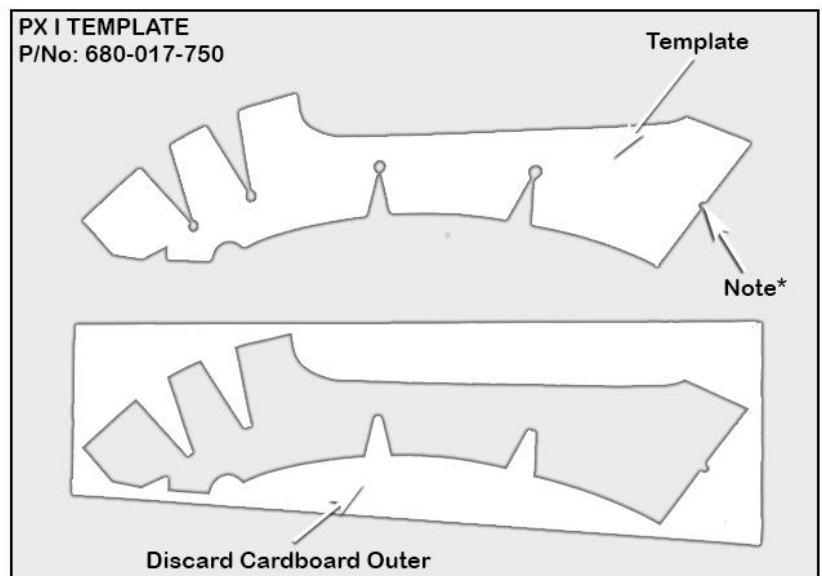
p/no: 680-017-750

Has 1 notch at the end of the template.

**PX-MkII onwards Flare Template.**

p/no: 680-017-650

Has 2 notches at the end of the template.



2

If the fender flare kit is being installed onto the vehicle for the 1<sup>st</sup> time, **Do Not** install the factory flare rubber seal to the right hand front fender flare.

If the fender flare is already installed to the vehicle, remove the fender flare from the vehicle and carefully remove and cut-off the 1<sup>st</sup> 500mm of the rubber seal, retain the cut-off piece of rubber seal, then carefully peel back a further 400mm -500mm of the rubber seal to allow for the flare template to be installed, **DO NOT CUT-OFF** this section of the rubber seal.

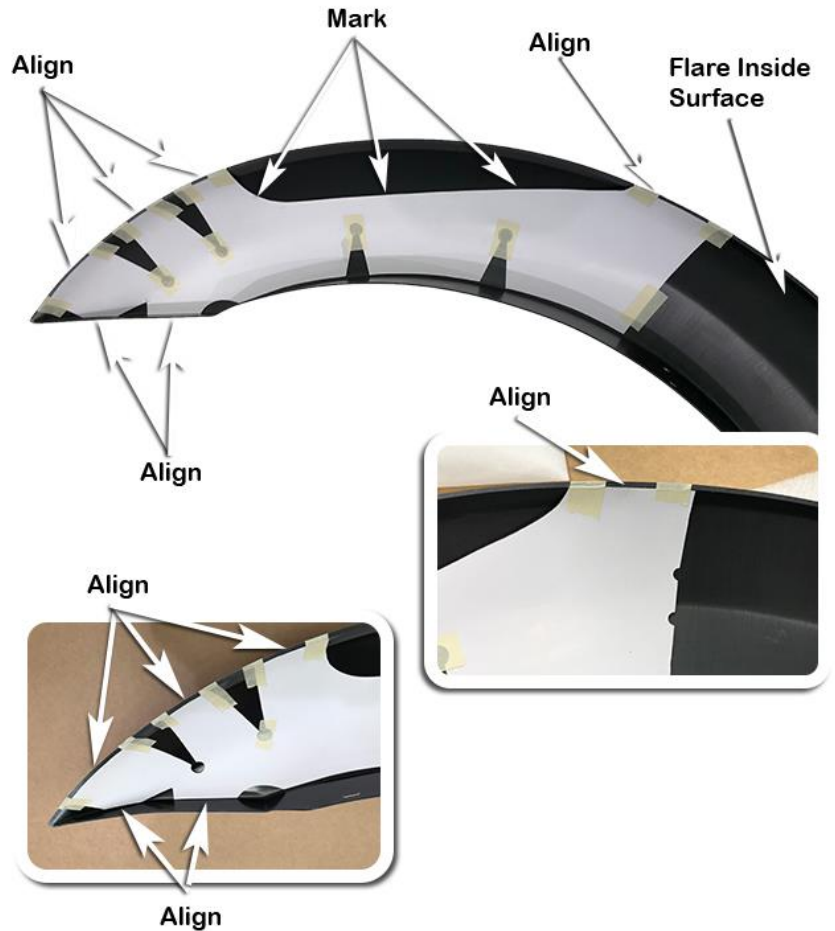
3

Install the flare cut template (item 1 or 2) to the inner surface (***inside face***) of the fender flare, align the template to the top inner edge and to the front of the inner surface of the fender flare as shown.

Tape in position with masking tape.

Using a paint pen or permanent marker, mark the required cut-out.

Remove the template.

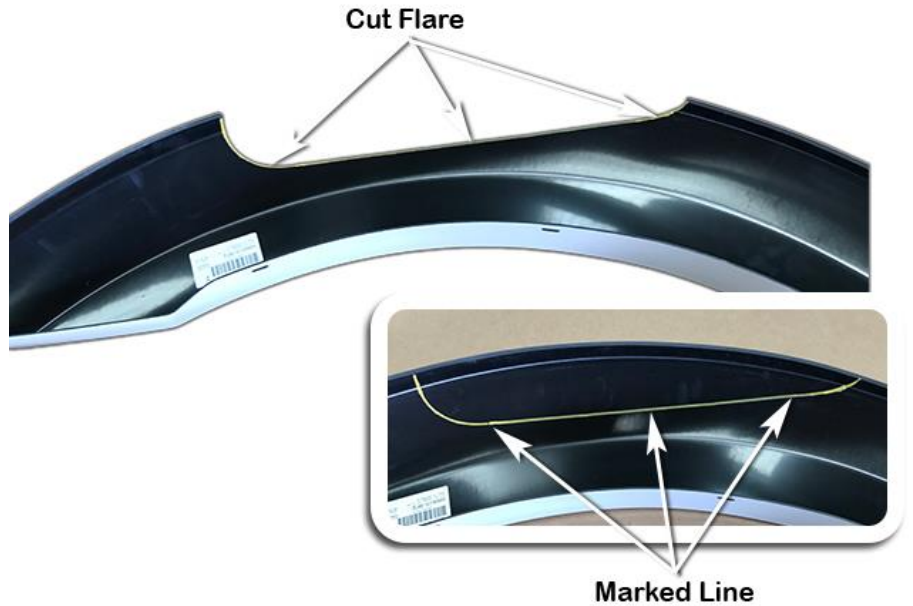




4

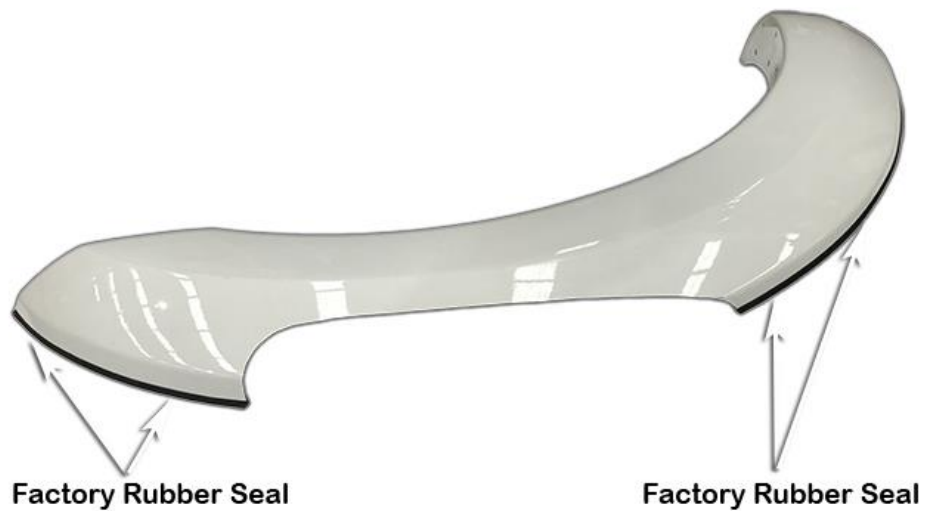
Using the body saw, cut-out the marked section of the fender flare.

Clean-up the cut edges of the fender flare using a die grinder or files.



5

Install or refit the factory flare rubber seal and neatly trim each end to cut-out of the flare.



6

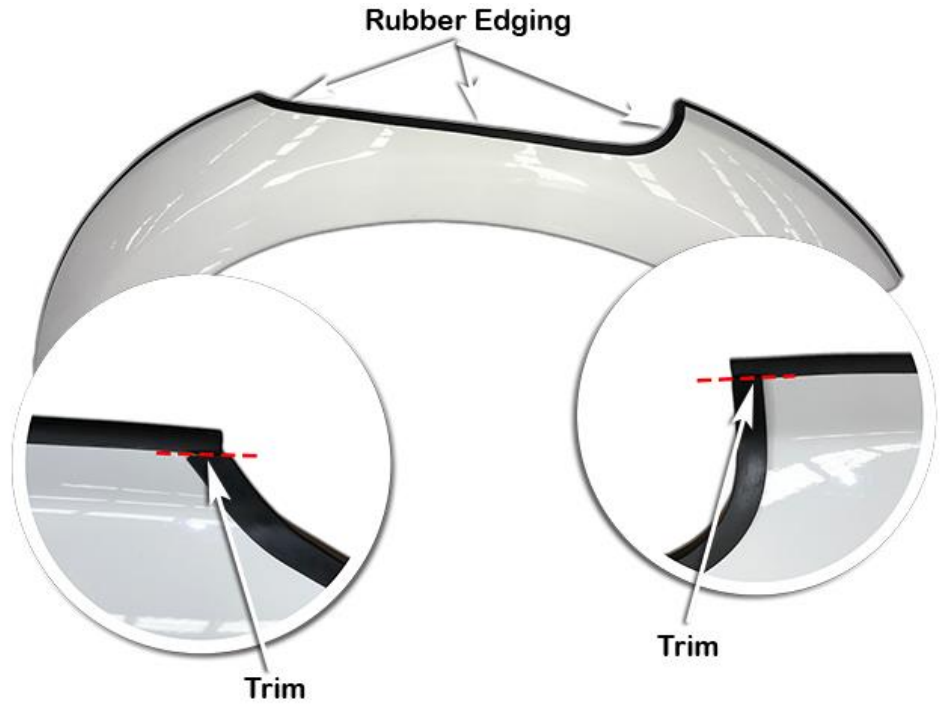
With the snorkel body installed, trial fit the flare to the vehicle and check for adequate clearance between the flare and snorkel body (approximately 3mm clearance is required), if necessary mark the flare where any extra clearance is required.

Remove the flare.

Using the die grinder or files, remove any sections of the flare requiring extra clearance, trial fit the flare re-checking the clearance between the snorkel body and flare.

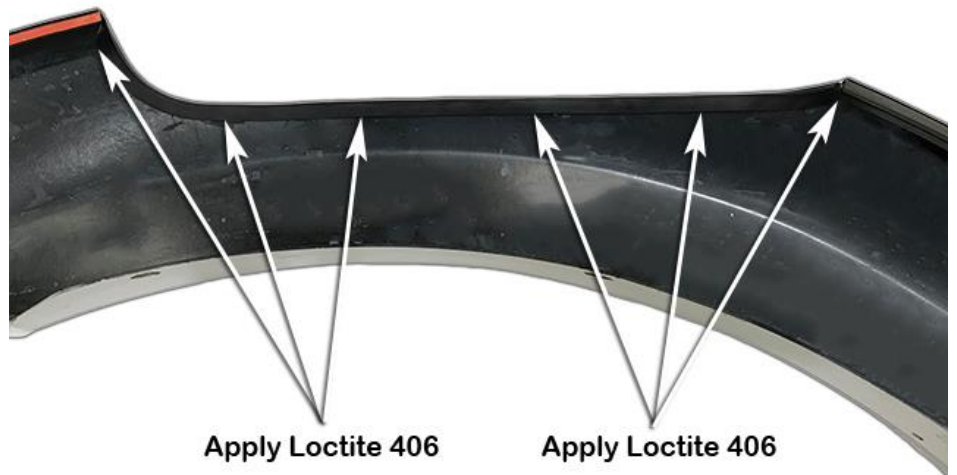
7

Install the supplied rubber edging (item 3) to the cut section of the flare, neatly cut the end of the rubber edging to match up to the factory flare rubber seal as shown.



8

Apply several small drops of Loctite 406 instant adhesive between the backside of the flare and rubber edging as shown and secure the rubber edging to the flare.



Install the flare to the vehicle as per the factory flare kit fitting instructions.

